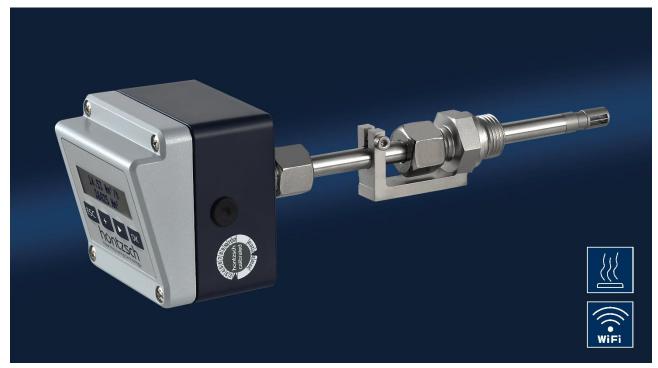
höntzsch flow measuring technology



Sensor TA10 ZG2d with integrated transducer U10b

Functional principle

Measurement of flow according to the heat transfer method

Design

Probe with integrated transudcer

Measured variables

- standard velocity, standard volume flow, mass flow and temperature
- standard conditions adjustable; default: temperature $t_n = +21$ °C pressure $p_n = 1014$ hPa
- Gases
- pure gases, gas mixtures: air, nitrogen, methane, natural gas, propane, butane, argon, carbon dioxide, sulphur hexafluoride, helium, hydrogen, oxygen, landfill gas, ...
- switching between the calibration characteristics of various measurement gases is possible in running operation

Output variables

- 2 analog outputs 4 ... 20 mA (flow and temperature)
- quantity pulse / limit value
- performance data via WiFi
- M-Bus

Advantages

- high turndown ratio (up to 1 : 1000)
- measuring range from 0.2 m/s
- low measuring uncertainty, even at lowest flow velocities
- direct mass flow measurement; additional pressure and temperature measuring is not necessary
- sensor has no moving parts
- stainless steel sensor housing
- higher working temperature and pressure ranges
- low installation costs
- negligible pressure drop thanks to its size
- high durability and long-term stability
- sterilisable (sensor materialresistance allowing)
- optional: LCD with keypad, WiFi, M-Bus
- values can be displayed and parameters set simply via the display and keypad or web interface

Range and examples of application

- measuring
- air velocity
- compressed air and gas consumption, leakages
- laminar flows in clean rooms or machines
- outgoing air, burner supply air
- in climatic applications
- measuring in low vacuum range at pressures greater than 200 hPa abs.

Particles, condensation, humidity in the gas

- charges in the gas caused by particles, dust and fibres do not affect the measurement as long as there is no abrasion and no deposits on the sensor
- deviations in values as a result of variable air humidity in normal atmospheric conditions are covered by the measuring uncertainty specifications

| TA10 | ation (example) -165 | G | E | 140 | p16 | ZG2d |
|----------------------------|---|-----------------------------------|------------------------|-------------------|--|----------------|
| (1) | (2) | (3) | (4) | (5) | (6) | (7) |
| . , | | | . , | | | |
| sic types | | | | | | |
| | Туре | | | | Article no. | |
| TA10 - 165 | , | | | | B013/070 | |
| TA10 -265 | · 1 | | | | B013/071 | |
| TA10 - 365 | GE 140 / p16 ZG | G2d | | | B013/072 | |
| TA10 -665 | GE 140 / p16 ZG | G2d | | | B013/073 | |
| TA10 - 965 | GE 140 / p16 ZC | G2d | | | B013/074 | |
| | pe / probe diame | ter | | | | |
| thermal flo | w sensor | | | | | |
| probe diam | eter 10 mm | | | | | |
| Probe me | asurement A | | | | | |
| standard le | ngths (see basis ty | pes) | | 265, 365, 665, 9 | | |
| fix probe le | ngth based on | | socket | • | asurement cross s of ball valve and p | • |
| Measuren | nent gases | | | | | |
| | gas mixtures with o | constant r | atio of mix | kture | | |
| | | | | | | |
| | in contact with th | | | | | |
| stainless st | eel 1.4571, 1.4305 | , 1.4404, | glass, epo | xy resin, silicor | ne (silicone-free or | n request) |
| | | | | | | |
| | le temperature | | | | | |
| medium | | | | +140 °C | | |
| ambient | | | | +50 °C | | |
| | | | -20 | +50 °C | with option 'LCD' | |
| Pressure | resistance | | | | | |
| | nr / 1.6 MPa above a | atmosphe | ric | | | |
| greater tha | n 16 bar / 1.6 MPa | on reque | st | | | |
| - | | · | | | | |
| Design | | | | | | |
| probe with | connection housing | j, as draw | ing ZG2d | | | |
| asuring rai | nges air/nitrogen | | | | | |
| | | | | | Article no. | |
| 0.2 6 | 60 m/s | | | V_ | TA10_2B_60 | |
| 0.2 12 | 0 m/s | | | V_T | A10_2B_120 | |
| 0.2 15 | 0 m/s | | | V_T | A10_2B_150 | |
| 0.2 20 | | | | | A10_2B_200 | |
| | | | | | | |
| | certainty / damp | ina | | | | |
| measureme | | | itian Curri | +h 1014 - D | | |
| | ent uncertainty for f performed in real g | low veloc | ities Sv wi | th 1014 hPa an | d +21 °C in air an | d gases, as fa |
| calibration less than / | ent uncertainty for f performed in real g equal to 40 m/s | low veloc as : 2 9 | ∕₀ v. M. + | | d +21 °C in air an | d gases, as fa |
| calibration | ent uncertainty for f performed in real g equal to 40 m/s | low veloc as : 2 9 : 2.5 | % v. M. + 5 % v. M. | | | d gases, as fa |

: adjustable to 0.5 s and multiples

damping

Thermal flow sensor TA10 ZG2d

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| Measurable gases | | | |
|--|-----------------------------|--------------------------------------|-----------------------------|
| Medium | Calibration | Medium | Calibration |
| air | calibration in the medium | carbon dioxide (CO ₂) | transformed characteristics |
| nitrogen (N ₂) | transformed characteristics | landfill gas (40 % CH ₄) | transformed characteristics |
| argon (Ar) | transformed characteristics | helium (He) | transformed characteristics |
| methane (CH ₄) | transformed characteristics | hydrogen (H ₂) | transformed characteristics |
| propane (C ₃ H ₈) | transformed characteristics | oxygen (O ₂) | transformed characteristics |
| butane (C_4H_{10}) | transformed characteristics | custom 1, 2 | customised calibrations |

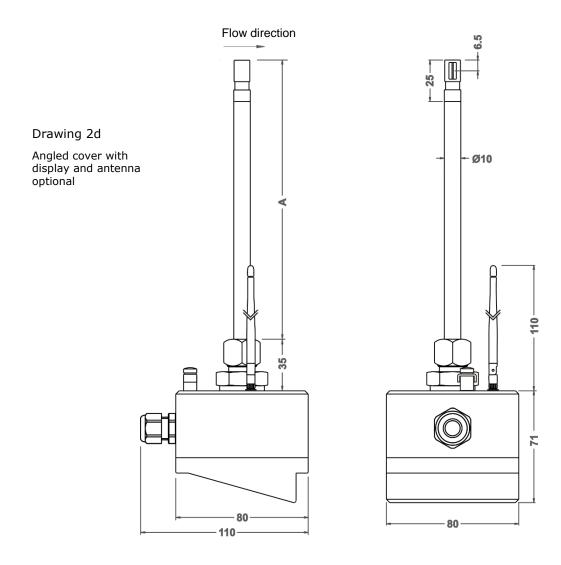
Calibration always performed in air, in addition, characteristics transformation for the listed media.

The media stored for the realisation of the smallest measurement uncertainties are generally also calibrated in real gas.

On request, additional calibration data for up to two further calibrations can be stored in other media or as special calibrations.

Ingress protection / Fitting position

sensor IP68, IEC 529 and EN 60 529 any installation position with atmospheric pressure, with pressures above atmospheric direction of flow not from above



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| Connection housing AS80 | |
|--------------------------------|---|
| dimensions | 80 / 80 / 71 (60) mm (L / W / H) |
| connection | Cable gland for cables with an outside diameter 5 9 mm, terminal clamps for strands with cross section 0.2 1.5 mm ² . Comply with the standards and regulations applicable to the cable routing. |
| degree of protection | IP65, IEC 529 and EN 60 529 |
| material | powder-coated aluminium |
| | |

Transducer U10b, integrated in sensor connection housing

| mansuucer orob, milegrateu mis | ensor connection nousing |
|--|--|
| analog output 1 flow or temperature | 4 20 mA (linear), update every 500 ms burden max. 500 Ohm |
| analog output 2 * flow or temperature | 4 20 mA (linear), update every 500 ms burden max. 500 Ohm |
| measured variable flow | Sm/s, Sft/min, Scfm, Sl/s, Sl/min, Sl/h, Sm ³ /s, Sm ³ /min, Sm ³ /h and kg/h counter in Sm ³ |
| measured variable temperature | °C, °F |
| pulse output | for quantity measurement or as a limit value, open drain, max. 32 V, 20 mA, pulse duration 0.5 s, max. pulse frequency 1 Hz per volume unit SV, internal current limiting, thermal circuit breaker |
| power supply | 24 V DC ±10 % |
| power consumption | less than 3 W |
| housing | AS80 |
| EMC | EN 61 000-6-2 and EN 61 000-6-4 |
| setting parameter | physical variables, initial and final value of the analog outputs, time constants, profile factor, pipe inside diameter, quantity pulse, limit value, working pressure, default, standard density, WiFi settings and more parameter can be changed via display and keypad or web interface. |
| * Analog output 2 is not applicable | le, if sensor is designed with M-Bus option. |

* Analog output 2 is not applicable, if sensor is designed with M-Bus option.

| Examples for measurable volume flows in air | | | | | | | |
|---|-------------------|------------------------------|--|-----------|-----------|-----------|-----------|
| measuring pipe inside | profile factor | measuring range | measuring range terminal values [Sm ³ /h] sensor measuring range | | | | |
| diameter Di [mm] | PF* [-] | starting value [Sm³/h] | '60 m/s' | '120 m/s' | '150 m/s' | '180 m/s' | '200 m/s' |
| 25 | 0.725 | 0.26 | 77 | 154 | 192 | 231 | 256 |
| 40 | 0.810 | 0.73 | 220 | 440 | 550 | 660 | 730 |
| 50 | 0.840 | 1.2 | 356 | 713 | 890 | 1070 | 1180 |
| 60 | 0.840 | 1.7 | 513 | 1030 | 1280 | 1540 | 1710 |
| 80 | 0.840 | 3.0 | 912 | 1820 | 2280 | 2740 | 3040 |
| 100 | 0.840 | 4.8 | 1425 | 2850 | 3560 | 4280 | 4750 |
| 120 | 0.840 | 6.8 | 2050 | 4100 | 5130 | 6160 | 6840 |
| 150 | 0.840 | 11 | 3210 | 6410 | 8020 | 9620 | 10600 |
| 200 | 0.840 | 19 | 5700 | 11400 | 14250 | 17100 | 19000 |
| 300 | 0.840 | 43 | 12820 | 25650 | 32060 | 38480 | 42750 |
| 400 | 0.840 | 76 | 22800 | 45600 | 57000 | 68400 | 76000 |
| 500 | 0.840 | 120 | 35600 | 71200 | 89100 | 106900 | 118800 |
| 1000 | 0.840 | 480 | 142500 | 285000 | 356300 | 427600 | 475000 |

 Standard volume flow measuring range specifications with centric positioning of the sensor, irrotational afflux and amply-dimensioned input and output section (see Instruction Manual). The profile factor PF describes the ratio of average flow velocity in the measurement cross section and the flow velocity measured from the sensor. The afore-mentioned operating conditions apply.

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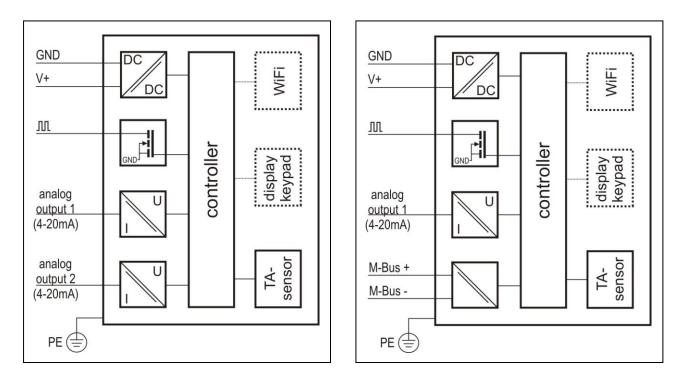
| Options | | |
|--|---|-------------|
| | Description | Article no. |
| local LCD with keypad and quantity counter | illuminated, in housing cover, multi-row, graphic-capable, temperature range -20 +50 °C, display options: instantaneous value (volume flow and temperature) volume graphical overview of the instantaneous values of the last 10 seconds status information | A010/530 |
| WiFi module | compatible with the WLAN standards IEEE 802.11b/g/n (2.4 GHz), rotatable and pivotable round antenna. Permits parameter setting and display of the measured value course via web interface. Use as local hotspot or integration in the existing WLAN possible. | WIFI |
| ATEX type of protection category 3G and 3D (zone 2 and 22) | Ex ec IIC T4 Gc X * Ex tc IIIC T135 °C Dc X * * option display and keypad not possible | TAEX2E |



Display and keypad (optional)



WiFi (optional)



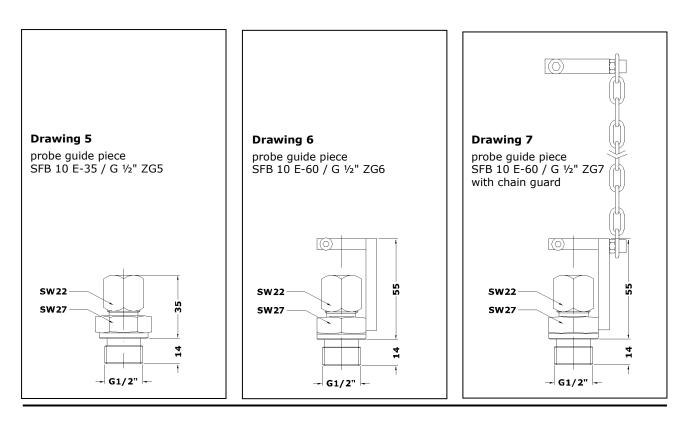
Wiring diagram U10b, standard

Wiring diagram U10b with M-Bus option

| M-Bus option | | |
|----------------------------|---|--------------|
| | Description | Article no. |
| M-Bus option | M-Bus according to EN13757-2 and EN13757-3, measurable variables: SI/s, SI/min, SI/h, Sm ³ /s, Sm ³ /min, Sm ³ /h and kg/h, as well as quantity counter in Sm ³ readable, bus address (0) and baud rate (2400) preset and alterable via M-Bus, galvanically isolated, Bus Load: 2 Unit Loads (3mA) | M-BUS OPTION |
| | Setting parameter: physical variables, baud rate, bus address, damping, profile factor, tube inside diameter, standard basis, standard density, working pressure, quantity pulse, limit value | |
| Accessories | | |
| | Description | Article no. |
| ball valve | installation length 75 mm, through hole 15 mm, stainless steel 1.4408, seal PTFE, working temperature range max. +200 °C, working pressure 64 bar/6.4 MPa rel., connection thread G 1/2" inside (DIN/ISO 228) | B004/900 |
| | | |
| calibration certificate Sv | minimum 6 standard calibration values | KLB |

| Accessories (cont) | | | | |
|--|---|-------------|--|--|
| | Description | Article no. | | |
| Drawing 5 * Probe guide piece SFB 10 E-35 / G 1/2" ZG5 | for any repeated positioning with lower overpressure (max. 3 bar) / underpressure for connecting to screw socket or ball valve with inside thread G 1/2", threaded height 22 mm, working temperature range -20 +240 °C, installation length 35 mm, materials: stainless steel, VITON®, TEFLON® clamping bush | B004/503 | | |
| Drawing 6 * probe guide piece SFB 10 E-60 / G ½" ZG6 with clamp clip and anti- twist device | for any repeated positioning with higher overpressure / underpressure, clamping device for safeguarding the probe attachment, for connecting to screw socket or ball valve with inside thread G 1/2", working temperature range -20 +240 °C, installation length 55mm, materials: stainless steel, VITON®, TEFLON® clamping bush | B004/600 | | |
| Drawing 7 * probe guide piece SFB 10 E-60 / G ½" ZG7 with chain guard, clamp clip and anti-twist device | for any repeated positioning with higher overpressure / underpressure, clamping device for safeguarding the probe attachment and chain guard, for connecting to screw socket or ball valve with inside thread G 1/2", working temperature range -20 +240 °C, installation length 55mm, materials: stain-less steel, VITON®, TEFLON® clamping bush | B004/601 | | |
| * installation information: the connection thread of the probe guide piece is not greased. | | | | |

When fitting, use temperature and media-compatible lubricant.



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