

# MOISTURE PROBE





#### Features

- Ideally to measure abrasive materials like sand, gravel and other aggregates
- Highly reliable when measuring complex materials like minerals, powders, granules, quartz sand, food and sludge
- Simple installation in containers, shafts, silos, conveyor belts and others
- In case of abrasion at probe head an automatic correction of the measuring value happens – without recalibration
- TRIME<sup>®</sup>-TDR Winner of multiple awardes. Innovation awards, such as the Bauma Innovation Award 2016 and DLG Approved certificattion from the German Agricultural Society (DLG - 2018) it is unaffected by steam or changing particle sizes of sand and gravel

#### Technical data

**Moisture range :** 0...100% H<sub>2</sub>O (depending on materials) **Accuracy :** 0.1 %H2O (within the calibration range)

**Conductivity range :** 0...20 mS/cm (The conductivity range is reduced in moisture measurement ranges >50%)

**Measuring technology :** TRIME<sup>®</sup> (Time-Domain-**R**eflectometry with Intelligent **M**icromodule **E**lements)

**Measuring principle :** radar wave frequency 600MHz to 1.2 GHz **Temperature range :** 0...70°C

**Field expansion range :** approx. 30...50mm (depending on material and moisture)

Signal output : 2 x 0(4)...20mA

Analog output 1 moisture in %

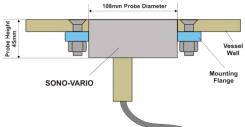
Analog output 2 | conductivity, temperature or standard deviation

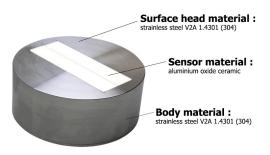
**Communication :** RS-485, IMP-Bus **Power supply :** 12...24Vdc, 3W **Connector plug :** 10-pole MIL flange connector **Body material :** strainless steel V2A 1.4301 (304) **Sensor material :** aluminium oxide ceramic **Surface head material :** strainless steel V2A 1.4301 (304) **Dimension :** Φ108 x 45h mm **Protection class :** IP67

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**Omega Measuring Instrument Co., Ltd.** Tel : 02-105-4676 Fax : 02-903-0080 ext. 6867 Email : info@omi.co.th Line : @omith

## Drawing











### **AVAILABLE MATERIALS for SONO-VARIO**

The SONO-VARIO is suited for measuring of normal abrasive materials.

Sand, gravel and minerals (gain size up to 4mm) •

For example....



Food (gain size up to 8mm)

For example....





Pet food



Cereal



Coffee





Bagasse

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#### **AVAILABLE MATERIALS for SONO-VARIO**

The SONO-VARIO is suited for measuring of normal abrasive materials.

• Plastic and synthetic materials (gain size up to 8mm)

For example....



• Wood materials (gain size up to 8mm) For example....







*Furthermore, these materials that are shown, please do not hesitate to contact us for consulting* 

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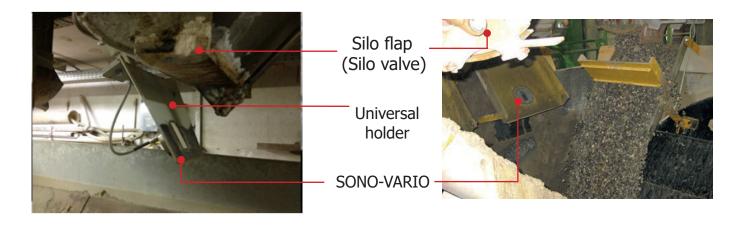
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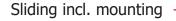
#### **MOISTURE PROBE**

### **INSTALLATION EXAMPLE SONO-VARIO**

• Under silo flap (silo valve)



• Conveyor belt





SONO-VARIO

\*\*note ; The moisture probe, SONO-VARIO. It is able to install various position. So, the installation of probe depend on conditions and structure of working place. The more installation correctly, the more effective of moisture probe.

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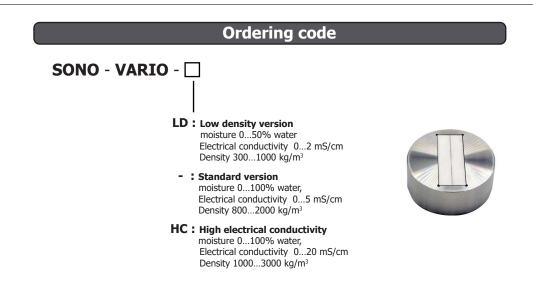
### **Technical Data Sheet**

### SONO SENSOR APPLICATION

Depending on the group, SONO sensors differ in resolution and measuring range. The higher the conductivity range of a sensor, the lower the resolution or the performance characteristics. Use the following diagram to help you choose sensor.

vol. 9	% water			
100 —				
Moisture	SONO (150%)		SONO-HC (100%) fresh concrete sewage sludge	
50 —	SONO-LD (250%) TRIME-GWs (450%) grain plastic			
25 —	SONO-GS1 (600%) wood shavings wood chips			
	1 2	5	Conductivity	20 mS/cm

The sensitivity of the individual sensor series in comparison to SONO-HC is marked in brackets



#### Example : SONO-VARIO-HC

Moisture probe sensor standard version, moisture range 0...100% water, electrical conductivity 0...20 mS/cm, bulk solids density of approx. 10...30 kg/m<sup>3</sup>

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# **Technical Data Sheet**

### **ACCESSORIES** for SONO-VARIO

These are necessary equipments that using with products and increase efficiency.

SM-USB : SM-USB is the signal transmitter. it can connect your SONO probes with a PC and setting, adjustment, calibration by SONO-CONFIG software.				
Sensor cable 🗌	<ul> <li>The connection cables with MIL connectors are available in cable lengths.</li> <li>308029 : Cable length of 4 meters</li> <li>308032 : Cable length of 10 meters</li> <li>308033 : Cable length of 25 meters</li> </ul>			
TR for	NO-View is a display and configuration for advanced process control with IME and SONO probes. Up to 4 probes can be connected via serial interface displaying the measured values, setting of operation mode, calibration curves d other functions.	147*133*		
Mounting flange	The mounting flange is 108 mm (diameter). the flange can either be installed at the base or the side wall of containers.	Q		
Baffle plate : The und	Baffle plate that is used for round sensor e.g. SONO-VARIO. It is installed er silo flap. The dimension is 300 x 200 mm.	C		
Universal holde	T : The unversal hold that is used for round sensor e.g. SONO-VARIO. It is installed under silo flap. It is combined between baffle plate and tilt mechanism.	A CO		
Slider incl. mou	<b>nting :</b> The Slider incl. mounting is used for round sensor e.g. SONO-VARIO. It is installed at conveyor belt.			
Slider wear-resi incl. mounting :	<b>stant</b> The Slider incl. mounting is used for round sensor e.g. SONO-VARIO. It is installed at conveyor belt. The device is carbide coating for wear-resistant.			
SONO-CONFIG	SONO-CONFIG it is possible to make process-related adjustments of individual parameters of the SONO probe. Furthermore the measurement values of the SONO probe can be read from the probe via the serial interface and displayed on the screen.	Interfaces		

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