Thermal Flow Sensor TA10 ... ZG1b

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Sensor TA10 ... ZG1b (li.) for use with suitable transducers and handheld units

Measurable variable

- standard velocity Nv, standard volume flow NV/t, mass flow proportional
- standard basis adjustable, default: temperature $t_n = +21$ °C,
- pressure $p_n = 1014$ hPa
- temperature t (handheld flowtherm Ex, flowtherm NT, HTA, HTA-Ex)

Functional principle

 measurement of flow according to the thermal measuring method (heat transfer method)

Design

probe

Advantages

- high measuring dynamics Nv (up to 1 : 1000)
- small starting value: 0.2 m/slow measuring uncertainty,
- even at lowest flow velocities
 direct air/gas mass flow-
- proportional measuring, largely irrespective of working pressure and temperature
- sensor has no moving parts
- sensor housing made of stainless steel
- greater working temperature and pressure ranges
- high time yield
- corrosion resistant
- lower pressure drop due to small dimensions

Medium

• clean gases, gas mixtures: air, nitrogen, methane, natural gas, argon, carbon dioxide, helium, sulphur hexafluoride, landfill gas ...

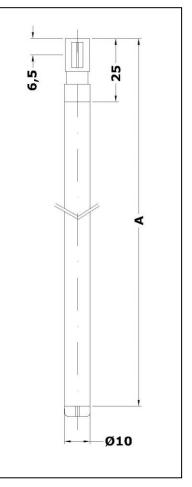
Range and examples of application

• Air flow measurements

- Portable and stationary application
- compressed air and gas consumption and leakage measurements
- measuring
 - laminar flows in clean rooms or machines
 - in outgoing air, burner supply air and draughts
 - in climatic applications
 in air in the rough vacuum
 - range with pressures greater than 200 hPa abs.

Particles, condensation, humidty in the gas

- Charges in the gas caused by particles such as dust and fibres do not affect the measurment, as long as abrasion and agglomeration do not occur on the sensor
- relative gas humidty of less than 100 % does not affect the measuring uncertainty if the working temperatures are less than +40 °C



Probe TA10 ... ZG1b (Meas. A see Page 2)

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fl	ow	measur	ing	tech	nno	logy
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Model designation / Order code (example)						
TA10	-185	GE	140	p16	Ex	ZG1b
(1)	(2)	(3) (4)	(5)	(6)	(7)	(8)

Basic types				
Туре	Article No.			
TA10- 185 GE 140 / p16 ZG1b	B013/300			
TA10- 285 GE 140 / p16 ZG1b	B013/301			
TA10- 385 GE 140 / p16 ZG1b	B013/302			
TA10- 685 GE 140 / p16 ZG1b	B013/303			

(1) Sensor type / Probe diameter

Thermal flow sensor, epoxy resin coated thin-film sensor element Probe diameter 10 mm

(2) Sensor	length measure	ement A

Standard length (see Basic types) Fix sensor length based on 185, 285, 385, 685 mm required insertion depth in the measurement cross section, sleeve or muff length, length of ball valve and length of probe guide piece (see Accessories)

(3) Medium

Air, clean gases, gas mixtures with ratio of mixture consistent

When calibrating/justifying sensor and evaluation unit for gases other than air the slightest possible measuring uncertainty is only achievable by ensuring fixed allocation of sensor to evaluation unit.

(4) Materials in contact with the medium

Stainless steel 1.4571, 1.4305, glass, epoxy resin, silicone (silicone-free on request)

Measuring ranges					
	Article No.				
0.2 30 m/s	V_TA10_1B_30				
0.2 60 m/s	V_TA10_1B_60				
0.2 120 m/s	V_TA10_1B_120				
0.2 150 m/s	V_TA10_1B_150				
0.2 180 m/s	V_TA10_1B_180				
0.2 200 m/s	V_TA10_1B_200				

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profile

factor

 PF^*

[-]

0.725

0.810

0.840

0.840

0.840

0.840

а

3.0

4.8

Examples – measu

meas. tube

inside

diameter

Di [mm]

höntzsc flow measuring technology

urable volume flows							
smallest	smallest measuring range terminal values [Nm3/h]						
measur-		sensor measuring range					
able value [Nm ³ /h]	'30 m/s'	'60 m/s'	'120 m/s'	'150 m/s'	'180 m/s'	'200 m/s'	
0.26	39	77	154	192	231	256	
0.73	110	220	440	550	660	730	
1.2	178	356	713	890	1070	1180	
1.7	257	513	1030	1280	1540	1710	

0.840 6.8 0.840 0.840 0.840 0.840 0.840 0.840 Standard volume flow measuring range specifications with centric positioning of the sensor, irrotational afflux and amply-dimensioned input and output section (see Instruction Manual).

The profile factor PF describes the ratio of average flow velocity in the measurement cross section and the flow velocity measured from the sensor. The afore-mentioned operating conditions apply.

Measuring uncertainty / Time cor	istant
Measuring uncertainty for flow velocit	zy Nv
less than/equal to 40 m/s	: 2 % of measured value + 0.02 m/s
greater than 40 m/s	: 2.5 % of measured value
Time contstant	: in seconds

(5) Permissible temperature of the medium

-10 ... +140 °C

(6) Maximum working pressure

up to 16 bar / 1.6 MPa above atmospheric higher working pressures on request

(7) Option Ex-protection

(7) Option Ex-protection		
Design		Article No.
CE <ex> II 2 G Ex ib IIC T4 Gb required for hand-held unit flowtherm Ex</ex>	Category 2G (Zone 1)	TA10_1B_EX1
CE <ex> II 1/2 G Ex ia IIC T4 Ga/Gb required for transducer U15-Ex</ex>	Category 1/2G (Zone 0/1)	TA10_1B_EX0
CE <ex> II 3 G Ex ec IIC T4 Gc X in combination with suitable transducer or CE <ex> II 3 D Ex tc IIIC T135°C Dc X in combination with suitable transducer</ex></ex>	Category 3G (Zone 2) hand-held unit Category 3D (Zone 22)	TAEX2E

(8) Design

Probe; as in Drawing ZG1b (see Page 1)

Connection cable / Connection

standard sensor connection cable length 3 m, direct outlet, resistant up to +140 °C, other cable lengths on request.

If cable lengths deviate from the norm the smallest possible measuring uncertainty is only available, if sensor and evaluation unit have a fixed allocation.

connection for transducer U10a, U10b, handhelds flowtherm Ex, flowtherm NT transducer U15-Ex

: plug 423-5 with gilded contacts : plug 423-8 with gilded contacts

Ingress protection / Fitting position

Ingress protection: Sensor IP68; cable outlet IP65 Any fitting position with atmospheric pressure, with pressures above atmospheric direction of flow not from above

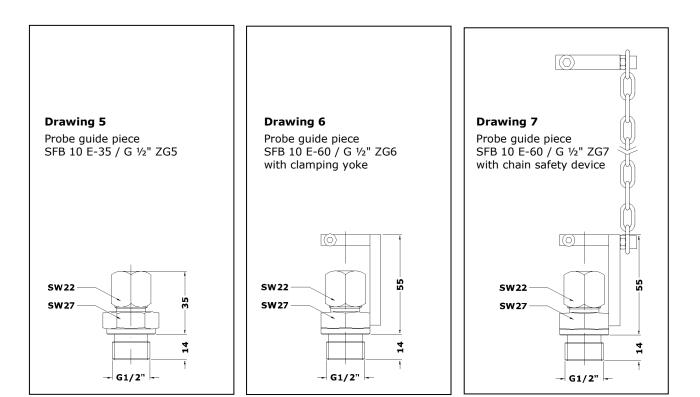
Elektromagnetic compatibility (EMC)

EN 61 000-6-2 und EN 61 000-6-4

Thermal Flow Sensor TA10 ... ZG1b



Accessories		
	Description	Article No.
Calibration certificate	min. 6 standard calibration values	KLB
Drawing 5 probe guide piece SFB 10 E-35 / G ¹ / ₂ " ZG5	for any repeated positioning with lower overpressure (max. 3 bar) / underpressure for connecting to screw socket or ball valve with inside thread G 1/2", threaded height 22 mm, working temperature range -20 +240 °C, installation length 35 mm, materials: stainless steel, VITON®, PTFE clamping bush	B004/503
Drawing 6 probe guide piece SFB 10 E-60 / G ¹ / ₂ " ZG6 with clamp clip and anti- twist device	for any repeated positioning with higher overpressure / underpressure, clamping device for safeguarding the probe attachment, for connecting to screw socket or ball valve with inside thread G 1/2", working temperature range -20 +240 °C, installation length 55mm, materials: stainless steel, VITON®, PTFE clamping bush	B004/600
Drawing 7 probe guide piece SFB 10 E-60 / G 1/2" ZG7 with chain guard, clamp clip and anti-twist device	for any repeated positioning with higher overpressure / underpressure, clamping device for safeguarding the probe attachment and chain guard, for connecting to screw socket or ball valve with inside thread G 1/2", working temperature range - 20 +240 °C, installation length 55mm, materials: stain-less steel, VITON®, PTFE clamping bush	B004/601



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flow measuring technology

Accessories (cont.)		
	Description	Article No.
Direction indicator RZ10	for recognition of direction of flow and insertion depth, adjustable, suitable for sensor TA10 with 10 mm diameter	B099/948
HG10/18A-130	handle with collet chuck suitable for TA10ZG1b as well as extion tubes VS18, not impervious	B099/947
VS18A-350	aluminium extension rod, with screw thread, Ø 18 mm, 350 mm long, O-ring seal VITON [®] , working temperature range -25 +240 °C	B099/010
Direction indicator RZ18	for recognition of direction of flow and insertion depth, adjustable, suitable for extension rods with 18 mm diameter	B099/951
Ball valve	installation length 75 mm, through hole 15 mm, material stainless steel 1.4408, seal PTFE, working temperature range max. +200 °C, max. working pressure 64 bar/6.4 MPa rel., inside connection thread G 1/2" (DIN/ISO 228)	B004/900

Höntzsch GmbH & Co. KG

Gottlieb-Daimler-Straße 37 D-71334 Waiblingen Telefon +49 7151 / 17 16-0 E-Mail info@hoentzsch.com Internet www.hoentzsch.com

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Subject to alteration